

REVISION				APPROVED	DATE
LETTER	DFTSMAN	DATE	DESCRIPTION		
A	BAS	11/25/87	INCORPORATED E.O.'S A-1,A-2,A-3,& A-4 EXCEPT ON A-4, .25 DIM. IS CHANGED TO .375		
B	TAH	5/23/89	INCORPORATED E.O.'S B-1 & B-2 REMOVED 21228-000-001 FORM NEXT ASSY.		
C	BAS	7/27/89	REDUCED DWG FORM "D" TO "C".		
D	TAH	9/11/91	REDRAWN FOR CLARITY, MOVED SECT. A-A & B-B TO SHT 3.		

				12	CR3213-4-4	RIVET				
				4	MS20470AD4	RIVET				
				2	MS21059-L3	NUT PLATE				
				34	AN960PD-10L	WASHER				
				2	AN3-5A	BOLT				
				4	AN3-4A	BOLT				
				14	AN3-3A	BOLT				
				1	H212-030-282-101	DOOR ASSYT	HELICOMB	TULSA, OK.		
				1	41228-304-012-001	TEE ASSY				
				1	41228-304-011-002	ANGLE ASSY				
				1	41228-304-011-001	ANGLE ASSY				
				2	41228-304-010-005	SHIM				
				1	41228-304-010-002	GUSSET ASSY				
				1	41228-304-010-001	GUSSET ASSY				
				X	-001	INSTL.				
				-001	PART NO.	NAME	STOCK SIZE	MATERIAL	MATL. SPEC.	ZONE
				NO. REQ'D PER ASSY		LIST OF MATERIAL				

1. AFT PLATE AFT ACCESS HOLE P/N 20528-304-014-110 MAY BE USED AS ALT. FOR H212-030-282-101 DOOR ASSY.

NOTES

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				<b>PROPRIETARY RIGHTS NOTICE</b> THESE DATA ARE PROPRIETARY TO ERA AVIATION, INC. DISCLOSURE, REPRODUCTION, OR USE OF THESE DATA FOR ANY PURPOSE IS FORBIDDEN WITHOUT WRITTEN AUTHORIZATION FROM ERA AVIATION, INC. THE FOREGOING DOES NOT APPLY TO VENDOR PARTS.		CHECK			INSTL AFT ACCESS	
						STRESS			MODIFICATION	
						PROJ.			ENG. SIZE	SCALE
						ENGR.			C	NONE
						HOW TREAT			SIZE	DWG. NO.
						FINISH			41228-304-009	SHT 1 OF 3
										REV.

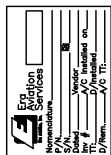
F.S. 178.0

FWD

F.S. 187.50

A

41228-304-008-001 PLATE (REF)  
FOR INSTL. SEE 41228-300-002



PICK UP EXTG. PLATE NUT ON  
41228-304-012-001 TEE ASSY  
AN3-4A BOLT 7 PLCS.

CL  
A/C

H212-030-282-101 DOOR ASSY

USE EXISTING MTG.  
HARDWARE, 7 PLCS.

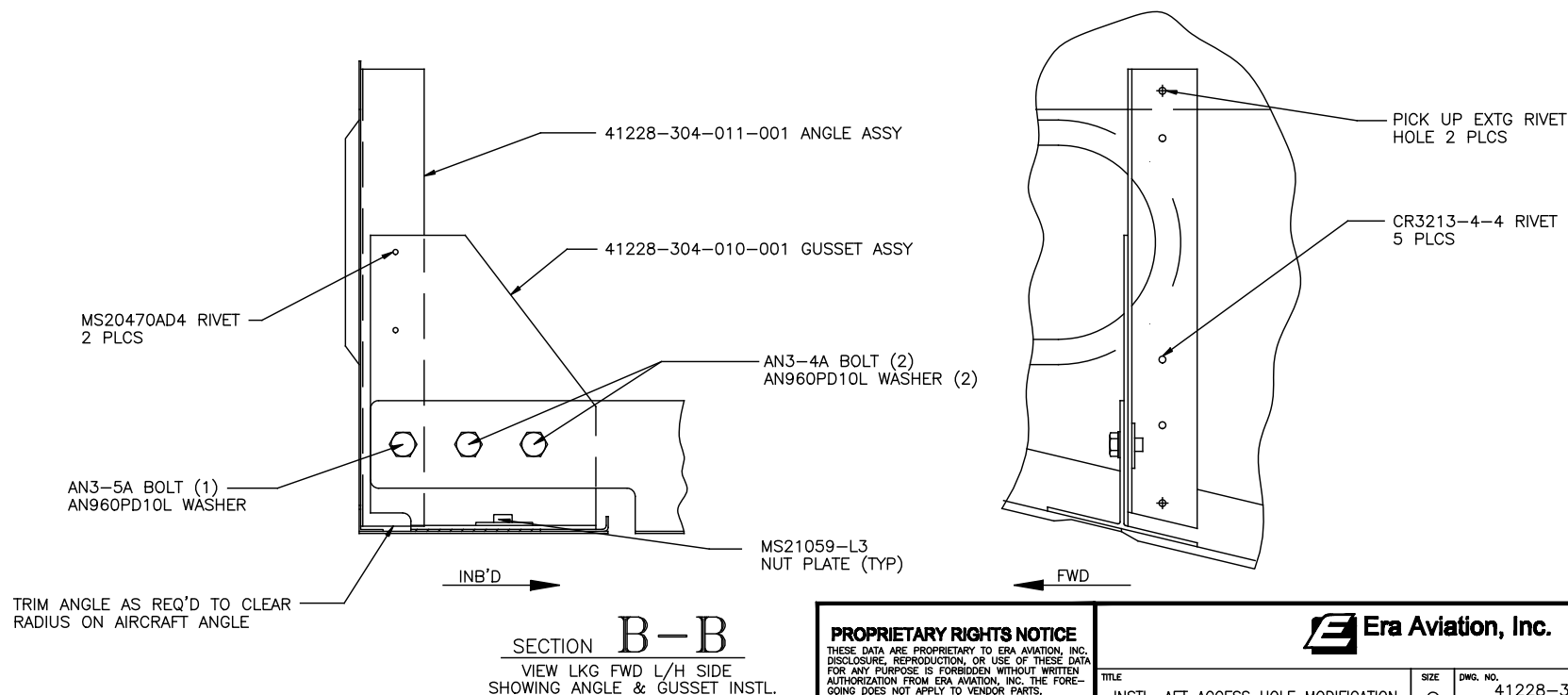
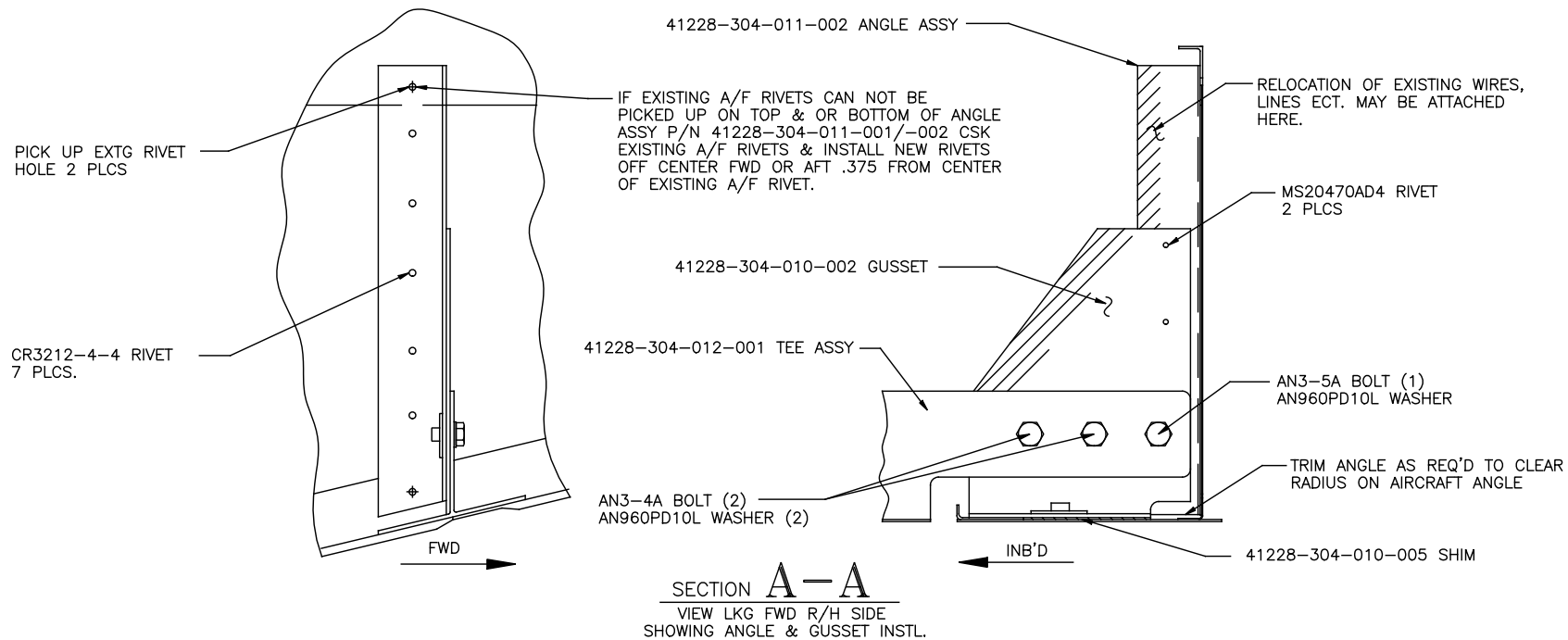
MS20470AD4 RIVET  
2 REQ'D 2 PLCS  
APPROX AS SHOWN  
.31 MIN. E.D.

-001 INSTL.  
VIEW LOOKING DOWN AT  
AFT ACCESS HOLE

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TITLE	SIZE	DWG. NO.	REV.
INSTL. AFT ACCESS HOLE MODIFICATION	C	41228-304-009 SHT 2 OF 3	D



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TITLE	SIZE	DWG. NO.	REV.
INSTL. AFT ACCESS HOLE MODIFICATION	C	41228-304-009 SHT 3 OF 3	D